



Technical Data Sheet

MACPIPE DTM Pipe Enamel

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See your MAC Coatings distributor for specific performance characteristics or requirements.

Product Description

A gloss silicone modified alkyd enamel for greenhouse piping. This product contains optimum levels of anti-corrosive additives which provides good rust control as well as direct to metal (DTM) application. This enamel dries to a durable, long lasting, heat resistant finish.

Surface Preparation

Bare pipe should be free of dirt, dust, grease, oil, rust, and scale. A wiping with mineral spirits may be necessary to achieve this requirement. Previously painted pipe should also be free of loose or peeling paint.

Application

Apply product as received with a paint mitten or a heavy nap roller. Can be sprayed as well. Elbows and unions may require brushing.

Technical Data

Generic Type:	Modified Alkyd Enamel.
Colour:	Ultra White is standard, more colours are available.
Sheen:	Near high gloss, 80° sheen.
Dry Time:	To touch and handle: 1-2 hours. Dry hard: 8 hours.
Dry Type:	Oxidation, temperature, relative humidity will affect rate of dry.
Film Thickness:	Apply full coat around 3 mils wet. Final film will be 1.5-2.0 mil dry.
Solids by weight:	60%

The ratings and data contained herein are based on information obtained through experimental laboratory methods. They are offered in good faith, however without guarantee to individual results, as the customer's applications, requirements; conditions and methods of use are beyond our control. We recommend that the customer determine the suitability of these materials before adopting them for its own use.