Technical Data Sheet

ISA Series
Air Dry Enamels

Revision
June 2023

See your MAC Coatings distributor for specific performance characteristics or requirements.

Description
A durable high-gloss enamel designed for a wide variety of product applications. Will not dull with repeated washings. Guards metal against the damaging effects of rust and corrosion.

Recommended Uses:
A multitude of interior and exterior uses on metal, wood, or masonry surfaces where a heavy-duty enamel is required.

Surface Preparation
All surfaces should be clean, dry, free of oil, rust, and loose scaling paint.

Application:
Ready for use with brush or roller. To spray, reduce with MAC solvents.

Drying Time:
Dust free – 4 to 6 hours. Between coats – 24 hours.

Coverage:
300 – 350 ft^2 per USG depending on colour and application method.

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Physical Properties
NOTE: All specification data is represented as general laboratory or production results and does not necessarily constitute a specification. Values not represented as ranges are intended as typical.

Caution
Use in well-ventilated areas, keep out of reach of children.

Technical Data

Generic Type:	Modified Alkyd
Colour:	Various
Sheen:	Medium Gloss
Cure Type:	Oxidation
Dry Time:	4 hours to handle, 24 hours hard
Reducer:	Xylene
Viscosity:	65-75 Kreb's Units
Recommended Film Thickness:	2 mil wet, 1 mil dry

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