



Technical Data Sheet

MACPIPE DTM Pipe Enamel

Product Description

A gloss silicone modified alkyd enamel for greenhouse piping. This product contains optimum levels of anti corrosive additives which provides good rust control as well as direct to metal (DTM) application. This enamel dries to a durable, long lasting, heat resistant finish.

Revision

January, 2021

Surface Preparation

Bare pipe should be free of dirt, dust, grease, oil, and scale. A wiping with mineral spirits may be necessary to achieve this requirement. Previously painted pipe should also be free of loose or peeling paint.

Application

Apply product as received with a paint mitten or a heavy nap roller. Elbows and unions may require brushing.

See your MAC Coatings representative for specific performance characteristics or requirements.

Technical Data

Generic Type:	Modified Alkyd Enamel.
Colour:	Bone White is standard. Pure White and all colours are available.
Sheen:	Near high gloss, 80° sheen.
Dry Time:	To touch and handle: 1-2 hours. Dry hard: 8 hours.
Dry Type:	Oxidation, temperature, relative humidity will affect rate of dry.
Film Thickness:	Apply full coat around 3 mils wet. Final film will be 1.5-2.0 mil dry.
Solids by weight:	60%

The ratings and data contained herein are based on information obtained through experimental laboratory methods. They are offered in good faith, however without guarantee to individual results, as the customer's applications, requirements; conditions and methods of use are beyond our control. We recommend that the customer determine the suitability of these materials before adopting them for its own use.